

REQUEST FORM

SINGLE ROLLER BURNISHING TOOL GROOVES



Contact details

Company		E-mail	
Contact		Phone	

For the application please always send us a workpiece drawing.

Information on the material

Material		Strength (N/mm ²)		Hardness (HRC)	
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Requirements



- Only the base of the groove can be smoothed, without radii and side walls.
- The workpiece must rotate during the roller burnishing process.

Application

Which surface quality is to be achieved?	Rz	<input type="text"/>	μm	Ra	<input type="text"/>	μm	Other	<input type="text"/>	μm
Which surface quality can be achieved in the preprocess?	Rz	<input type="text"/>	μm	Ra	<input type="text"/>	μm	Other	<input type="text"/>	μm
On which machine is the tool to be used?									
Which toolshank or fixture is required/assembly?									
		<input type="checkbox"/> 14 mm	<input type="checkbox"/> 16 mm	<input type="checkbox"/> 20 mm	<input type="checkbox"/> Other				
		<input type="checkbox"/> left-hand version			<input type="checkbox"/> right-hand version				
Are there any other requirements for the tool? If yes, please fill out:									

Which coolant is used?	<input type="checkbox"/> Oil	<input type="checkbox"/> Emulsion	<input type="checkbox"/> Other
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Other comments
