



REQUEST FORM ROLLER BURNISHING TOOL FOR PLANE SURFACE



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Company	E-mail	
Contact	Phone	

For the application please always send us a workpiece drawing.

Information on the material

Material Strength (N/mm²) Hardness (HRC)

Requirements



■ Shape an position errors cannot be compensated.

Application

Which surface	e quality is to b	oe achieved?	Rz		μm	Ra		ŀ	um	Other			μm
Which surface quality can be achieved in the preprocess?			Rz		μm	Ra		ŀ	um	Other			μm
Which surfaces are to be machined?													
Ple	ase note drawing	to the right side]			etailview 'orkpiece		that	Rolle cossible curface can be
Which pre-processing method is used before roller burnishing?													
Turning	ess												
On which machine is the tool to be used?													
Which toolshank/fixture is required?													
Are there any other requirements for the tool? If yes, please fill out:													
Length max.	Dia	ameter max.			Wei	ght to	o max.			Others	5		
Which coolant is used?			Oil		Emul	sion	O1	thers	6				

Other comments