

REQUEST FORM

ROLLER BURNISHING TOOL FOR PLANE SURFACE



Contact details

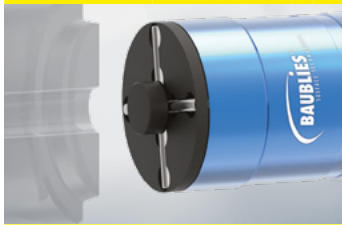
Company		E-mail	
Contact		Phone	

For the application please always send us a workpiece drawing.

Information on the material

Material		Strength (N/mm ²)		Hardness (HRC)	
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Requirements

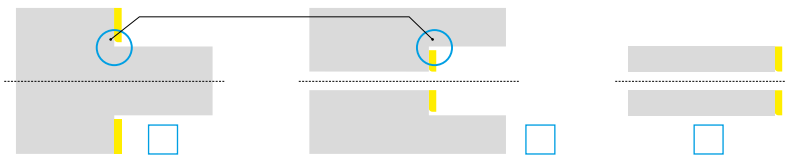


■ Shape an position errors cannot be compensated.

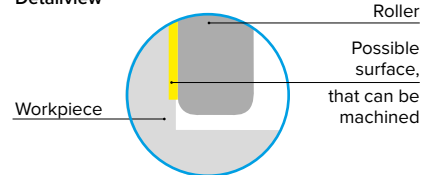
Application

Which surface quality is to be achieved?	Rz		μm	Ra		μm	Other		μm
Which surface quality can be achieved in the preprocess?	Rz		μm	Ra		μm	Other		μm
Which surfaces are to be machined?									

Please note drawing to the right side



Detailview



Which pre-processing method is used before roller burnishing?

Turning Grinding Other process

On which machine is the tool to be used?

Which toolshank/fixture is required?

Are there any other requirements for the tool? If yes, please fill out:

Length max. Diameter max. Weight to max. Others

Which coolant is used? Oil Emulsion Others

Other comments